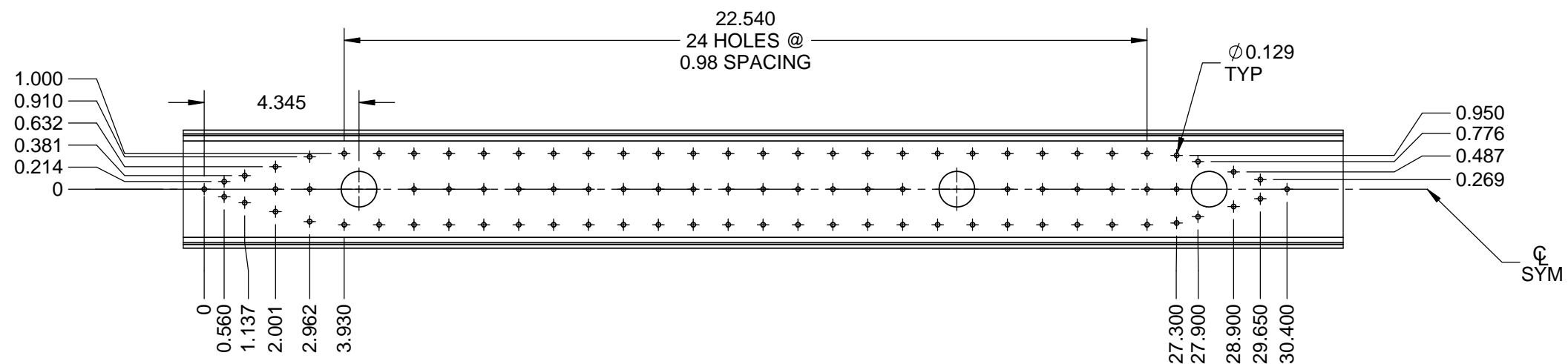


**D4681-1 WEB**



**DETAIL A**  
SCALE 2X

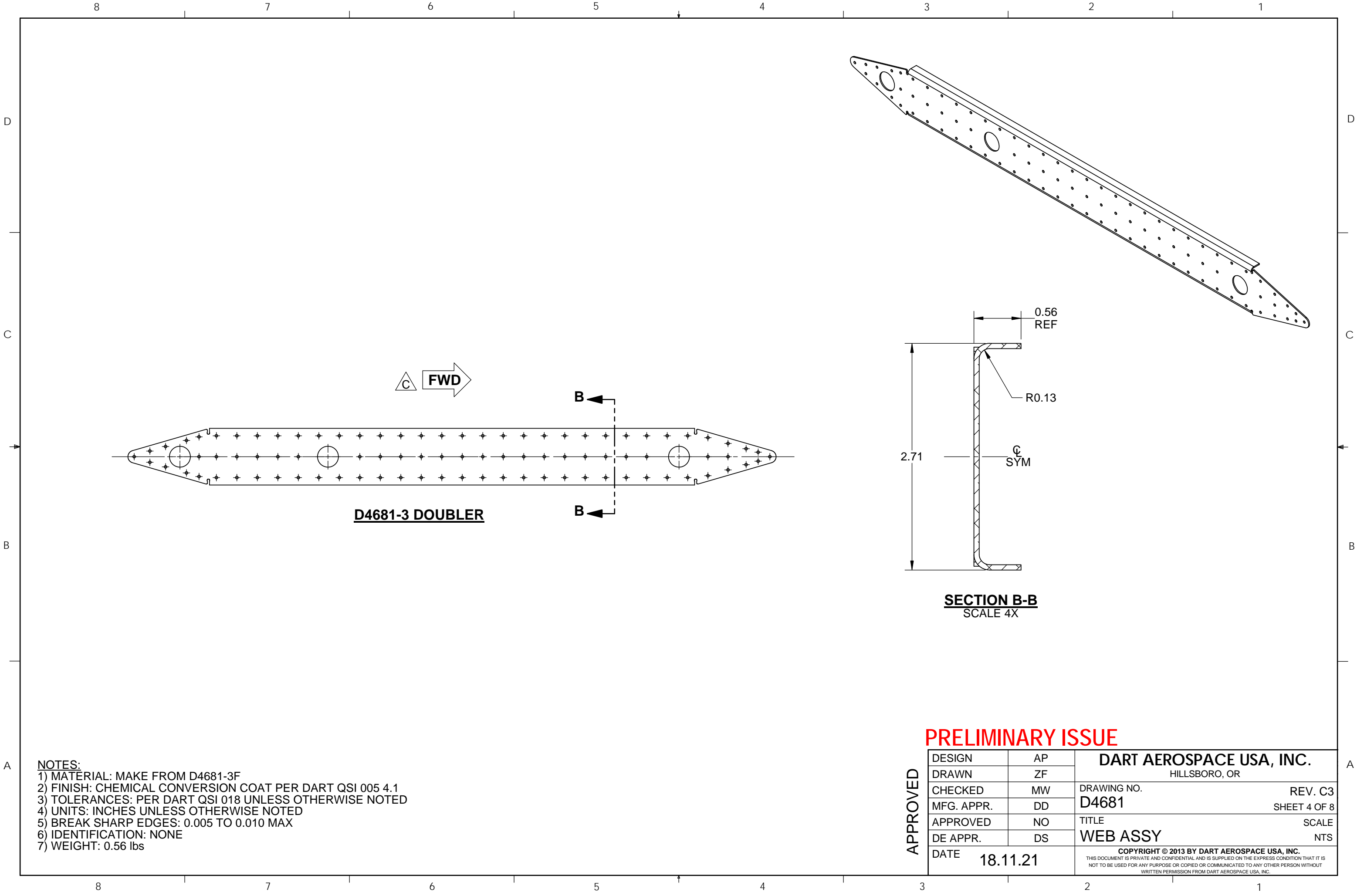
NOTES:

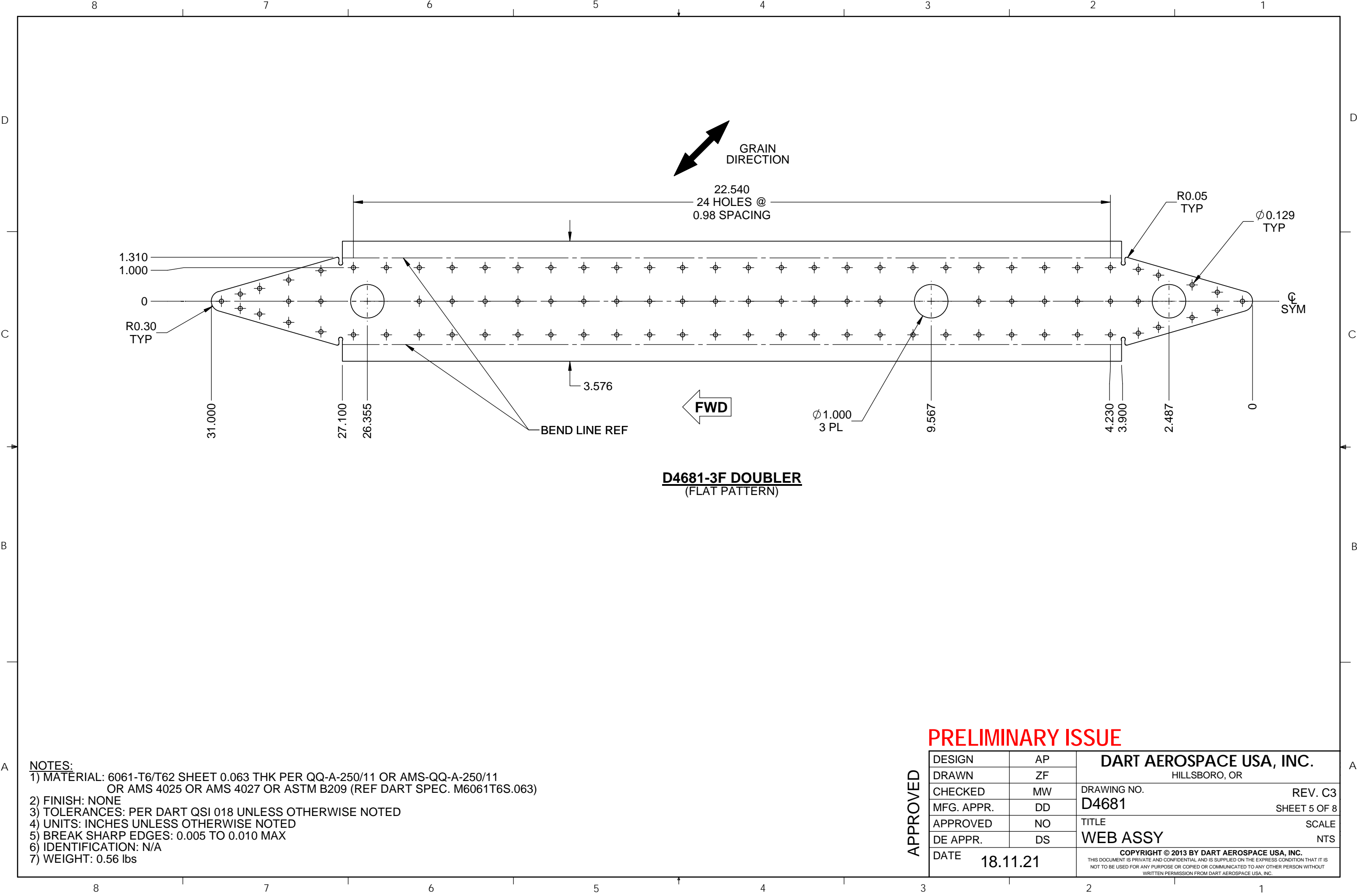
- 1) MATERIAL: MAKE FROM D2963-092 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 4.74 lbs

PRELIMINARY ISSUE

APPROVED	DESIGN	AP	<b>DART AEROSPACE USA, INC.</b> HILLSBORO, OR	
	DRAWN	ZF		
	CHECKED	MW	DRAWING NO.	REV. C3
	MFG. APPR.	DD	<b>D4681</b>	SHEET 3 OF 8
	APPROVED	NO	TITLE	SCALE
	DE APPR.	DS	<b>WEB ASSY</b>	NTS
	DATE	<b>18.11.21</b>	<b>COPYRIGHT © 2013 BY DART AEROSPACE USA, INC.</b> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

**COPYRIGHT © 2013 BY DART AEROSPACE USA, INC.**  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.



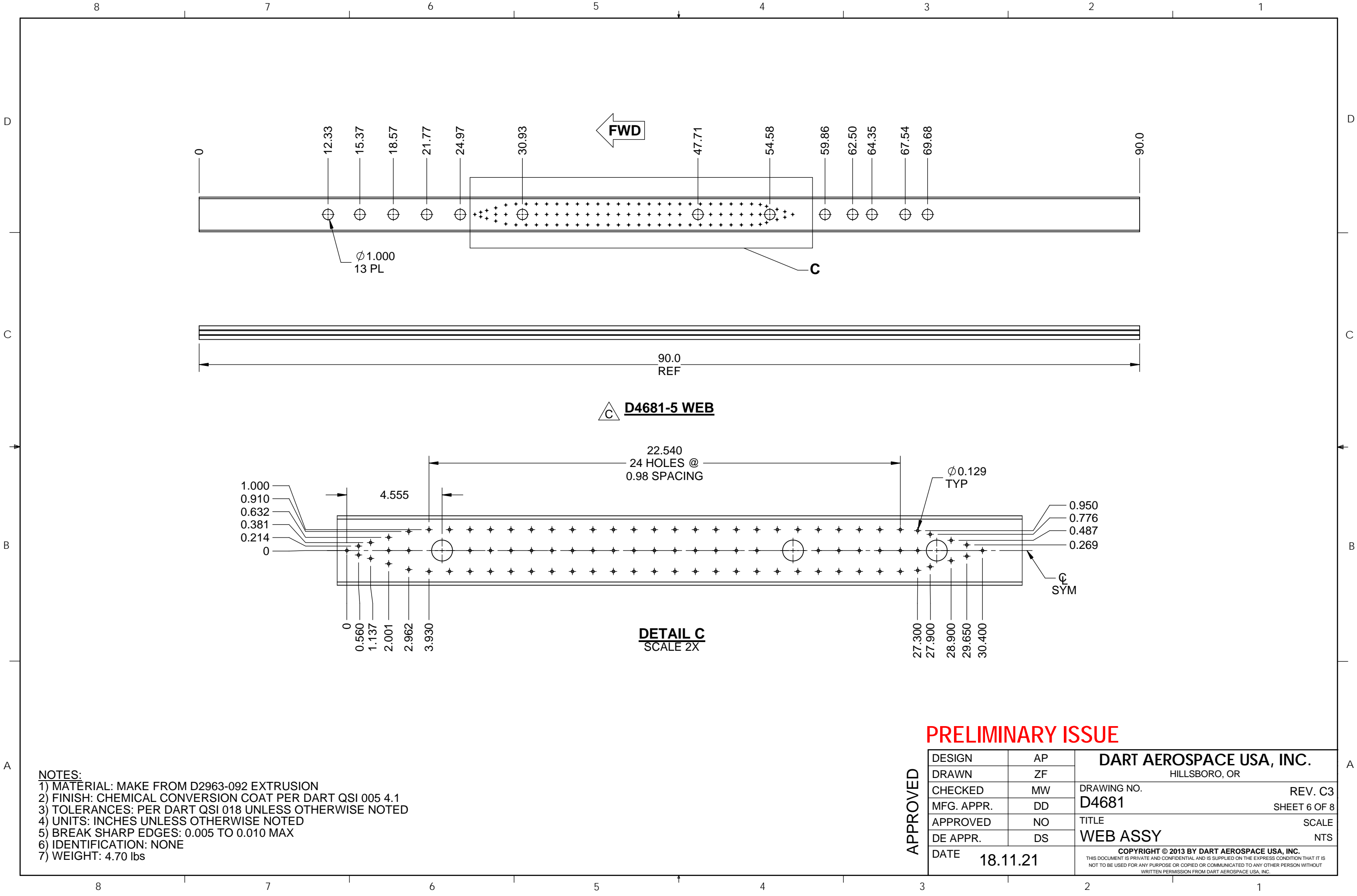


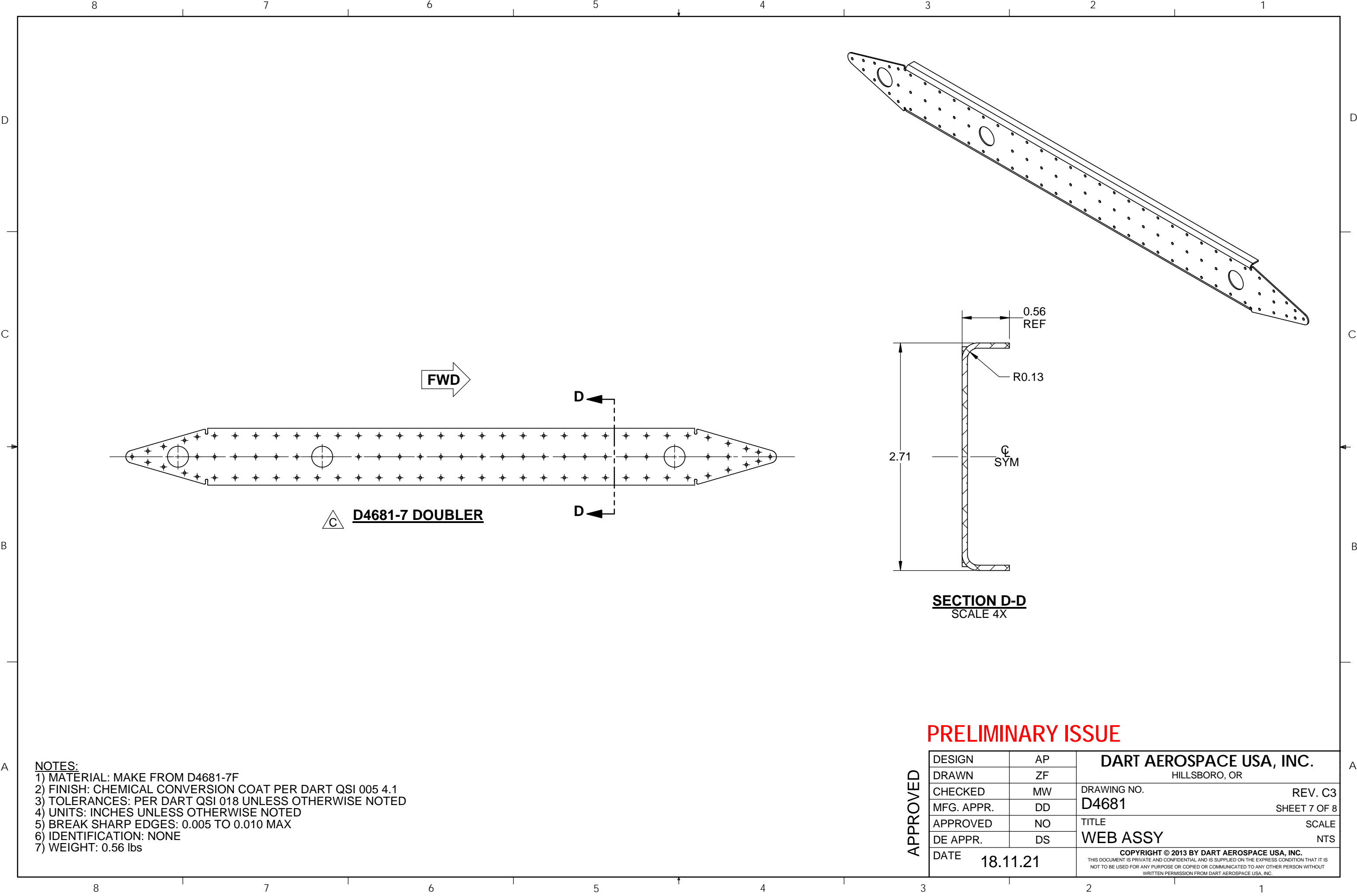
NOTES:  
1) MATERIAL: 6061-T6/T62 SHEET 0.063 THK PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209 (REF DART SPEC. M6061T6S.063)  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 0.56 lbs

**PRELIMINARY ISSUE**

APPROVED

DESIGN	AP	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. C3
MFG. APPR.	DD	D4681	SHEET 5 OF 8
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEB ASSY	NTS
DATE	18.11.21	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	





NOTES:  
1) MATERIAL: MAKE FROM D4681-7F  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT: 0.56 lbs

PRELIMINARY ISSUE

APPROVED

DESIGN	AP	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. C3
MFG. APPR.	DD	D4681	SHEET 7 OF 8
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEB ASSY	NTS
DATE	18.11.21	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

